

Work Order ID 57277

March 31, 2010 12:43:12 PM



Page 1

Item ID: D412-702-052B

Accept



Setup Start



Revision ID:

Stop



Item Name: 1-Man Shoulder Harness, RH, 3 point

Start Date: 31/03/2010 Start Qty: 4.00

Required Date: 09/04/2010 Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *H*

Date: *10-3-31*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

DSI9397

Rev A

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPP D412-702-052B CHG002

8/10/13

H for BG 10/04/13

100.1

Pick Kit

110



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8/10/13

P 10/4/13

(4)

120



Packaging

Packaging

Packaging

0.00

Memo

0.00



Identify and pack for shipping as per PPP D412-702-052B

Location:

PPP Rev: *A*

P 10/4/13 (4)

Dart Aerospace Ltd

W/O: 57277		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/04/13	100.1	Add "Pick kit" Revis. Change		10/04/13			

Part No: D412-702-052 B PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57277

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Page 2

Item ID: D412-702-052B

Accept

Revision ID:

Item Name: 1-Man Shoulder Harness, RH, 3 point

Start Date: 31/03/2010 Start Qty: 4.00

Required Date: 09/04/2010 Req'd Qty: 4.00

Reference:



Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

10/04/13
MF
10-4-13

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Picklist Print

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Page 1

Work Order ID: 57277

Parent Item: D412-702-052B

Parent Item Name: 1-Man Shoulder Harness, RH, 3 point

Comments: IPP Rev:A new issue ECN 1070 07-12-03 DD verified by:ec
IPP Rev:B now at chg002 ECN1150 08-03-31 DD verified by:

Start Date: 31/03/2010

Required Date: 09/04/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-10A <i>2P</i>		Purchased	No			110	Each	106.0000	8.0000			
Bolt												

Warehouse

Location

Main Warehouse

ST356

Loc Qty

Loc Code

106

4

9

43

50

AN44-4A

Purchased

No

110

Each

53.0000

4.0000

eyebolt

Warehouse

Location

Main Warehouse

ST362

Loc Qty

Loc Code

53

43

10

AN960JD416

Purchased

No

110

Each

8.0000

12.0000

Washer

Warehouse

Location

Main Warehouse

ST357

Loc Qty

Loc Code

8

8

111279

N001149004635

M11425

M104806

M113706

Pb →

Rec'd 4/13

Dart Aerospace Ltd

W/O: 57277		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/4/13	#100	Perm. change wrong Bolt to pick remove AN44-4A AND replace AN4-44A m104806 x1 per kit. <i>Substituted</i>	<i>AA</i>	10.04.13			<i>S</i> 10/04/13
		update w/o + Bom. ADD copy of new Bom AS Reference.					<i>S</i> 10/04/13

Part No: D412-702-052 B PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD416L



Washer

NAS11492-4165

Warehouse

Location

Main Warehouse

ST346

105078

107008

108583

110153

112492

Loc Qty

Loc Code

649

4

54

35

156

400

110

Each

23.0000

4.0000

71604056

D3542-1



Bracket

Manufactured

No

Warehouse

Location

Main Warehouse

ST245

32606

47140

51309

Loc Qty

Loc Code

23

2

11

10

97140

6/14/13 (4)

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Shop Packet Print

Page 2

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Start Date: 31/03/2010

Required Date: 09/04/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3571-3 Guide		Manufactured	No			110	Each	8.0000	4.0000			

Warehouse

Location

Main Warehouse

ST245A

47142

Loc Qty

Loc Code

8

8

110

Each

33.0000

4.0000

47142

D3610-041



Bracket

Manufactured

No

Warehouse

Location

Main Warehouse

ST244A

47144

51650

Loc Qty

Loc Code

33

25

8

110

Each

95.0000

4.0000

47144

D3618-1



CAP

Manufactured

No

Warehouse

Location

Main Warehouse

ST244A

55669

Loc Qty

Loc Code

95

95

55669

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Shop Packet Print

Page 3

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Start Date: 31/03/2010

Required Date: 09/04/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3761-1-041	xl Per DSE 9488	Manufactured	No			110	Each	10.3300	4.0000			
HOOK & LOOP STRIP												

Warehouse

Location

Main Warehouse

ST

57201

Main Warehouse

ST086

38270

Loc Qty

Loc Code

10

10

0.33

0.33

110

Each

0.0000

4.0000

D412-702-109B

Manufactured

No

Harness Assembly

57246

11/14/12 (4)

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Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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IPP Rev:B now at chg002 ECN1150 08-03-31 DD verified by:

Start Date: 31/03/2010

Required Date: 09/04/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 Nut		Purchased	No			110	Each	1,914.000	12.0000			

Warehouse

Location

Main Warehouse

ST139

12

111827

12

Main Warehouse

ST300

1902

102552

6

104248

6

110507

184

113422

698

114108

1000

9063

8

110

Each

22.0000

4.0000

Warehouse

Location

Main Warehouse

ST288

22

108560

22

March 31, 2010 12:43:17 PM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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REFERENCE ONLY

QTY -051A	QTY -052A	QTY -051B	QTY -052B	Part Number	Description
X				D412-702-051A	1-Man 3-Point LH Shoulder Harness Kit
	X			D412-702-052A	1-Man 3-Point RH Shoulder Harness Kit
		X		D412-702-051B	1-Man 3-Point LH Shoulder Harness Kit
			X	D412-702-052B	1-Man 3-Point RH Shoulder Harness Kit
1				D412-702-107A	HARNESS ASSEMBLY
1*				D3573-3	ADAPTER
1*				D3579-042	SHOULDER HARNESS
1*				K6.2	CLIP
4*				MS24693S272	SCREW
4*				AN960JD10LL	WASHER
4*				MS21042L3	NUT
	1			D412-702-109A	HARNESS ASSEMBLY
	1*			D3573-3	ADAPTER
	1*			D3579-041	SHOULDER HARNESS
	1*			K6.2	CLIP
	4*			MS24693S272	SCREW
	4*			AN960JD10LL	WASHER
	4*			MS21042L3	NUT
		1		D412-702-107B	HARNESS ASSEMBLY
		1*		D3573-3	ADAPTER
		1*		D3579-046	SHOULDER HARNESS
		1*		K6.2	CLIP
		4*		MS24693S272	SCREW
		4*		AN960JD10LL	WASHER
		4*		MS21042L3	NUT
			1	D412-702-109B	HARNESS ASSEMBLY
			1*	D3573-3	ADAPTER
			1*	D3579-045	SHOULDER HARNESS
			1*	K6.2	CLIP
			4*	MS24693S272	SCREW
			4*	AN960JD10LL	WASHER
			4*	MS21042L3	NUT
1	1	1	1	D3542-1	BRACKET
1	1	1	1	D3571-3	GUIDE
1	1	1	1	D3610-041	BRACKET
1	1	1	1	D3618-1	CAP
2	2	2	2	AN4-10A	BOLT
1	1	1	1	AN4-44A	BOLT
1	1	1	1	MS24693S274	SCREW
3	3	3	3	AN960JD416	WASHER
2	2	2	2	AN960JD416L	WASHER
3	3	3	3	MS21042L4	NUT

*Denotes that part is included with assembly above

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY:

D. SHEPHERD (DE # 02)

DATE: 07.11.21
CERT. NO.: SH04-7
ISSUE NO.: 3

DESIGN	LE	DART AEROSPACE LTD	
DRAWN	LE	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9397	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SHOULDER HARNESS KITS	NTS
DATE	07.11.21	COPYRIGHT © 2007 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. D & REFERENCE ONLY

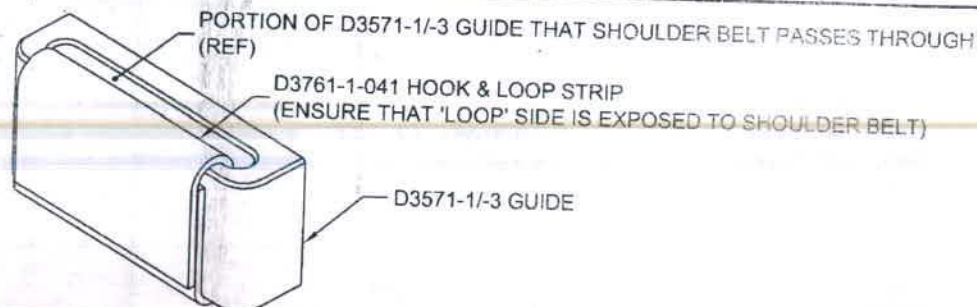
REF. CANADIAN STC: SH04-7
REF. FAA STC: SR01997NY
EASA STC: EASA.IM.R.S.00710

DSI9408-011/-013/-015/-017 Hook and Loop Strip Kits are available to upgrade existing D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B 3-Point Shoulder Harness Kits at CHG 001 and D412-702-041B/-043B/-045B/-049B 3-Point Shoulder Harness Kits at CHG 002. The DSI9408-011/-013/-015/-017 kits are included in D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B kits at CHG 002 and D412-702-041B/-043B/-045B/-049B kits at CHG 003.

The DSI9408 kits provide D3761-1-041 hook and loop strips that help prevent passengers from inadvertently pulling the shoulder belts out of the D3571-1/-3 guides. Installation of the D3761-1-041 hook and loops strips is optional.

The D3761-1-041 hook and loop strip is installed by wrapping the strip tightly around the front face of the D3571-1/-3 guide so that the "loop" side of the strip is exposed to the shoulder belt as shown in the figure below. The kits are as follows:

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				DSI9408-011	9-Man Hook and Loop Strip Kit Upgrades D412-702-041A kits at CHG 001 Upgrades D412-702-041B kits at CHG 002
	X			DSI9408-013	5-Man Hook and Loop Strip Kit Upgrades D412-702-043A Kits at CHG 001 Upgrades D412-702-043B Kits at CHG 002
		X		DSI9408-015	4-Man Hook and Loop Strip Kit Upgrades D412-702-047A Kits at CHG 001 Upgrades D412-702-047B Kits at CHG 002
			X	DSI9408-017	1-Man Hook and Loop Strip Kit Upgrades D412-702-049A Kits at CHG 001 Upgrades D412-702-049B Kits at CHG 002 Upgrades D412-702-051A Kits at CHG 001 Upgrades D412-702-051B Kits at CHG 001 Upgrades D412-702-052A Kits at CHG 001 Upgrades D412-702-052B Kits at CHG 001
9	5	4	1	D3761-1-041	Hook and Loop Strip



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.03.05
CERT. NO.: SH04-7
ISSUE NO.: 3

A	NEW ISSUE	LE	08.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>	DRAWING NO. REV. A	
CHECKED	<i>[Signature]</i>	DSI 9408 SHEET 1 OF 1	
MFG. APPR.	N/A	TITLE SCALE	
APPROVED	<i>[Signature]</i>	HOOK AND LOOP STRIP NTS	
DE APPR.	<i>[Signature]</i>	DATE 08.03.05	
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Dart Aerospace Ltd

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1-052 B

Status	Item ID	Rev	Name	Start Date	Quantity	Pe	UOM	Scrap %	Route	Seq	IC	Sort	Comments	Date Last Mod	Add Date
	AN4-10A		Bolt	01/01/2008	2.0000		Each	0 %	110			0		05/12/2009 7:16 PM	05/12/2...
	AN4-44A		Bolt	13/04/2010	1.0000		Each	0 %	110			0		13/04/2010 2:01 PM	13/04/2...
	AN960JD416		Washer	01/01/2008	3.0000		Each	0 %	110			0		05/12/2009 7:16 PM	05/12/2...
	AN960JD416L		Washer	01/01/2008	2.0000		Each	0 %	110			0		05/12/2009 7:16 PM	05/12/2...
	D3542-1		Bracket	05/12/2009	1.0000		Each	0 %	110			0		05/12/2009 8:29 PM	05/12/2...
	D3571-3		Guide	05/12/2009	1.0000		Each	0 %	110			0		05/12/2009 8:30 PM	05/12/2...
	D3610-041		Bracket	05/12/2009	1.0000		Each	0 %	110			0		05/12/2009 8:30 PM	05/12/2...
	D3618-1		CAP	05/12/2009	1.0000		Each	0 %	110			0		05/12/2009 8:30 PM	05/12/2...
	D3761-1-041		HOOK & LOOP STRIP	05/12/2009	1.0000		Each	0 %	110			0		05/12/2009 8:31 PM	05/12/2...
	D412-702-109B		Harness Assembly	01/01/2008	1.0000		Each	0 %	110			0		05/12/2009 7:16 PM	05/12/2...
	MS21042L4		Nut	01/01/2008	3.0000		Each	0 %	110			0		05/12/2009 7:16 PM	05/12/2...
	MS24693-S274		Screw	01/01/2008	1.0000		Each	0 %	110			0		05/12/2009 7:16 PM	05/12/2...



7 deadly wastes

- 1. Overproduction***
- 2. Rework***
- 3. Transportation***
- 4. Inappropriate / over Processing***
- 5. Unnecessary Inventory***
- 6. Delays / Waiting***
- 7. Unnecessary Motions***